SUMIPEX® LG

Polymethyl Methacrylate Acrylic

Sumitomo Chemical Co., Ltd.

PROSPECTOR®

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Technical Data

Product Description			
SUMIPEX general-purpose grades can be classified into two basic categories; good flow and heat resistant types. Each grade is available in pellet form. Bead form is available for some grades			
General			
Material Status	• Commercial: Active		
Literature [1]	• Processing - Injection Molding (English) • Technical Datasheet - Chemical Resistance (English) • Technical Datasheet (English)		
UL Yellow Card [2]	• E54705-245053 • E202194-227958		
Search for UL Yellow Card	• Sumitomo Chemical Co., Ltd. • SUMIPEX®		
Availability	• Asia Pacific	• Europe	• North America
Features	• Good Flow		
Uses	• Industrial Applications	• Stationary Supplies	
UL File Number	• E54705B		
Forms	• Pellets		
Processing Method	• Injection Molding		

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity [4]	1.19	g/cm³	JIS K7112
Melt Mass-Flow Rate (MFR) (230°C/3.8 kg)	10	g/10 min	JIS K7210
Molding Shrinkage - Flow	0.20 to 0.60	%	ASTM D955
Water Absorption (24 hr)	0.30	%	JIS K7209
Mechanical	**Nominal Value**	**Unit**	**Test Method**
Tensile Strength	72.0	MPa	JIS K7113
Tensile Elongation (Break)	10	%	JIS K7113
Flexural Modulus	3100	MPa	JIS K7203
Flexural Strength	115	MPa	JIS K7203
Flexural Rigidity	6.0	%	JIS K7203
Impact	**Nominal Value**	**Unit**	**Test Method**
Charpy Notched Impact Strength	1.4	kJ/m²	JIS K7110
Hardness	**Nominal Value**	**Unit**	**Test Method**
Rockwell Hardness (M-Scale)	94		JIS K7202
Thermal	**Nominal Value**	**Unit**	**Test Method**
Deflection Temperature Under Load [5]			JIS K7207
1.8 MPa, Annealed	91.0	°C	
Vicat Softening Temperature	96.0	°C	JIS K7206
CLTE - Flow	7.0E-5	cm/cm/°C	ASTM D696
Electrical	**Nominal Value**	**Unit**	**Test Method**
Surface Resistivity	> 1.0E+16	ohms	JIS K6911
Volume Resistivity	> 1.0E+15	ohms·cm	JIS K6911
Dielectric Constant	3.10		JIS K6911
Dissipation Factor	0.040		JIS K6911
Insulation Resistance	> 1.0E+15	ohms	JIS K6911
Flammability	**Nominal Value**	**Unit**	**Test Method**
Burning Rate	30	mm/min	ASTM D63
Flame Rating (1.6 mm, All Colors)	HB		UL 94

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Optical	Nominal Value	Unit	Test Method
Refractive Index	1.490		JIS K7105
Light Transmittance [4]	93.0	%	JIS K7105
Haze	< 0.500	%	JIS K7105

Additional Information	Nominal Value	Unit	Test Method
Voltage Resistance [6]	20.0	kV/min	JIS K6911

Injection	Nominal Value	Unit
Drying Temperature	70 to 80	°C
Drying Time	4.0 to 6.0	hr
Rear Temperature	200 to 260	°C
Middle Temperature	200 to 260	°C
Front Temperature	200 to 260	°C
Mold Temperature	60 to 80	°C
Injection Pressure	58.8 to 118	MPa

Notes

[1] These links provide you with access to supplier literature. We work hard to keep them up to date; however you may find the most current literature from the supplier.

[2] A UL Yellow Card contains UL-verified flammability and electrical characteristics. UL Prospector continually works to link Yellow Cards to individual plastic materials in Prospector, however this list may not include all of the appropriate links. It is important that you verify the association between these Yellow Cards and the plastic material found in Prospector. For a complete listing of Yellow Cards, visit the UL Yellow Card Search.

[3] Typical properties: these are not to be construed as specifications.

[4] Method A

[5] VST 25±3, 4 hrs

[6] 60%, 1kHz

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Where to Buy

Supplier

Sumitomo Chemical Co., Ltd.
The Woodlands, The Woodlands USA
Telephone: 281-298-7779
Web: http://www.sumitomo-chem.co.jp/

Distributor

Calsak Polymers
Telephone: 800-743-2595
Web: http://www.calsak.com/
Availability: North America

Nexeo Plastics - Europe
Nexeo Plastics is a Pan European distribution company. Contact Nexeo for availability of individual products by country.
Telephone: +34-93-480-9125
Web: https://www.nexeoplastics.com/
Availability: Bulgaria, Czech Republic, France, Ireland, Latvia, Lithuania, Poland, Portugal, Romania, Slovakia, Spain, United Kingdom

ResMart
Telephone: 844-738-8806
Web: http://www.resmart.com
Availability: North America

Ultrapolymers
Ultrapolymers is a Pan European distribution company. Contact Ultrapolymers for availability of individual products by country.
Telephone: +32-11-57-95-57
Web: http://www.ultrapolymers.com/
Availability: Belarus, Russian Federation, Turkey, Ukraine

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